



Webinar

Rotorcraft Validation Case Study

Estimate with Confidence™

© 2021 PRICE Systems, L.L.C. All Rights Reserved

PRICE[®]

Cost Analytics



TrueExplorer



TrueFindings



PRICE® Models



TruePlanner



TrueMapper



TrueBOE



TrueXLS

Search &
extract data
from the PCA
Ecosystem

Manage &
Analyze Data
Sets

Predictive
Models

Integration
Framework

Customer
Data Mapping

Basis-of-
Estimate
Generator

Access PCA
Engine
from Excel



Excel



Word



Project



ORACLE[®]
CRYSTAL BALL



PROPRICER



PHOENIX
INTEGRATION



Today's Presenter



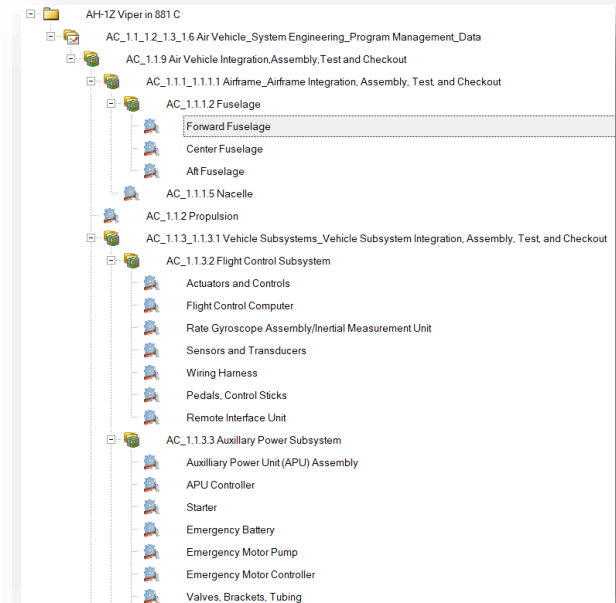
Will Gbelee

Solutions Consultant

- William serves as a technical resource for the United States Air Force, and the United States Army clients
- Supports training, mentoring, and consulting in predictive estimation and data analysis
- Spent 4+ years supporting DoD cost estimating, Budgeting, and Air Force Life Cycle Management Center (AFLCMC)
- William holds a B.S. in Accounting & Finance from Wright State University

Overview

- Background
- Project Goals
- Ground Rules and Assumptions
- Live Demo
- Results
- Summary

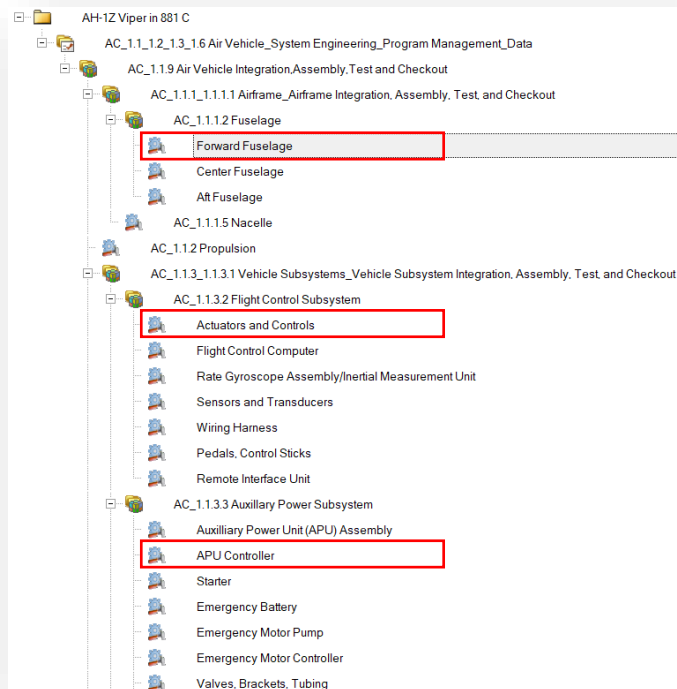


Background

- The first iteration of Rotorcraft Templates were geared towards top-level production costs
- The work breakdown structure (WBS) of the template and test cases were aligned with MIL-STD-881C structure
- Can the Rotorcraft Templates be refreshed with more advance analysis and to improve traceability, repeatability, and defensibility?

Background continued

Original Test Case PBS:



Technical Description	
Equipment Type	None
Operating Specification	1.800
Weight of Structure	1.007.7000
Weight of Electronics	2.7000
Volume	1.00000
Manufacturing Complexity for Structure	7.902467
Percent of New Structure	25.00%
Percent of Design Repeat for Structure	0.00%
Manufacturing Complexity for Electronics	7.174924

Section Name	Input Field	Units
Construction	Sheet Metal	
Function	Support, no moving parts	
Weight Range	Less than 10 lb / 5 kg	
Primary Material	Aluminum Alloys, Bronze	
Operating Specification	1.600	
Number of Parts	3	
Machinability Index	150	
Calibration Factor	11.934134	
Calibration Manufacturing Complexity	0.000000	
Calculated Complexity	7.902467	

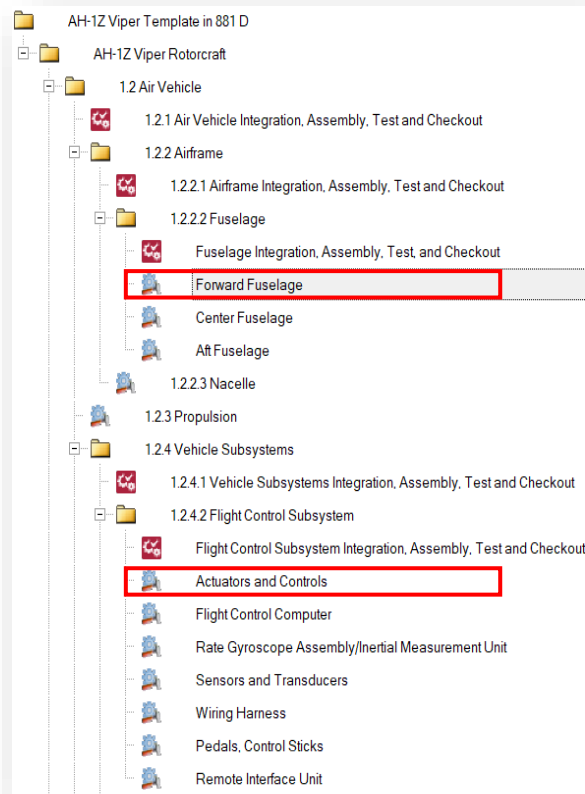
Equipment Type Category	Percentage	Operating Specification 1.0
Aircraft Systems		
Communications	100%	5.98
Navigation	0%	5.757
Displays	0%	7.119
Flight Control Systems	0%	5.308
Flight Data Recorder	0%	6.434
<input type="checkbox"/> Show Descriptions		
Operating Specification:	1.6	
Technology Adjustment:	'Average' technology for this type of electronics	
Density Adjustment:	0	
Calibration Factor:	1.06	
Calibrated Manufacturing Complexity for Electronics:	0	
Calculated Manufacturing Complexity for Electronics:	7.17	

Project Goals

- Provide users with a Template and Test cases that can quickly provide rough order-of-magnitude (ROM) cost predictions for amortized unit production cost on existing rotorcrafts
- The template and test cases should provide input traceability and repeatability
- The test cases should be based on open-source data and work breakdown structure should align with the latest MIL-STD-881E

New Test Case Examples

New Test Case PBS:



Technical Description		
Equipment Type	None	
Operating Specification	1.800	
Weight of Structure	750.5423	
Weight of Electronics	0.0000	
Volume	1.00000	
Manufacturing Complexity for Structure	6.916542	
Percent of New Structure	100.00%	%
Percent of Design Repeat for Structure	0.00%	%
Manufacturing Complexity for Electronics	7.000000	

Section Name	Input Field	Units
Construction	Laminated Construction	
Function	Structural frames, supports, bul...	
Weight Range	Over 500 lb / 200 kg	
Primary Material	None	
Operating Specification	1.800	
Number of Parts	500	
Machinability Index	18	
Calibration Factor	0.000000	
Calibration Manufacturing Complexity	0.000000	

Calculated Complexity	6.916542
-----------------------	----------

Technical Description		
Equipment Type	Flight Control	
Operating Specification	1.800	
Weight of Structure	410.7614	
Weight of Electronics	102.6904	
Volume	16.99264	
Manufacturing Complexity for Structure	6.363000	
Percent of New Structure	100.00%	%
Percent of Design Repeat for Structure	0.00%	%
Manufacturing Complexity for Electronics	8.865000	

Ground Rules & Assumptions

- Assumptions

- Cost can be predicted with minor tailoring using a standard template
- Nominal Production Rates (20% G&A and 12% Fee/Profit)
- 80/20 Split Between Structure and Electronics for Level 5 WBS Components
- Manufacturing Country of origin to better capture labor rates

- Parameters

- Cost, Schedule, and Technical parameters for 21 Rotorcraft systems:
 - *Empty Weight*
 - *EMD & Production Schedule*
 - *Standard complexity sets*
 - *Standard weight allocation based on Tilt Rotor and Baseline Helicopter*

Weight Allocation Schemes Utilized

Helicopter

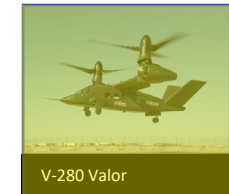
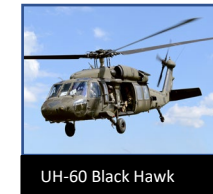
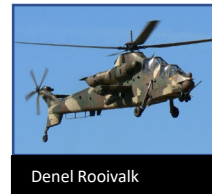
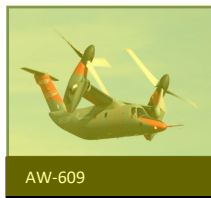
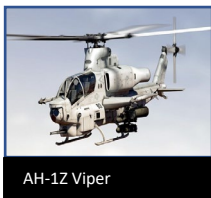
Baseline Helicopter (Weight Empty)	Weight %
Fuselage	19.49%
Nacelle	4.27%
Propulsion	12.68%
Flight Control	8.40%
Auxiliary Power	1.49%
Hydraulics	1.09%
Electrical	3.50%
Crew Station	0.63%
Environmental Control	1.82%
Fuel	2.31%
Landing Gear	0.63%
Rotor Group	12.16%
Drive Assembly	14.77%
Communication/ Identification	1.72%
Navigation/ Guidance	0.57%
Mission Computer/ Processing	11.49%
Fire Control	1.15%
Data Display and Controls	1.15%
Survivability	0.67%
Total Weight Empty	100.00%

Tilt Rotor

Baseline Tilt-Rotor (Weight Empty)	Weight %
Fuselage	16.67%
Nacelle	2.41%
Propulsion	10.18%
Auxiliary Power	0.98%
Hydraulics	1.01%
Electrical	7.81%
Crew Station	5.56%
Environmental Control	0.94%
Fuel	3.14%
Landing Gear	3.79%
Rotor Group	11.00%
Drive Assembly	15.09%
Communication/ Identification	1.14%
Navigation/ Guidance	0.38%
Mission Computer/ Processing	0.00%
Fire Control	6.59%
Data Display and Controls	0.76%
Survivability	0.56%
Total Weight Empty	100%

Rotorcraft Database

- Number of Rotorcrafts used in this study



The background features a blue field with a repeating pattern of binary code (0s and 1s). Overlaid on this is a white network diagram consisting of several interconnected nodes and lines. Some nodes are highlighted with white rectangular boxes. A red geometric shape, resembling a stylized arrow or a corner of a cube, is visible in the top-left corner.

PRICE Cost Analytics™ Technology DEMO

Results: All Rotorcrafts

	** Reference Cost (\$M)		** Template Estimate (\$M)		% Difference	% Absolute Difference
AH-1Z Viper	\$	29.03	\$	23.53	-18.97%	18.97%
AH-64 Apache	\$	20.69	\$	19.88	-3.94%	3.94%
AW-139	\$	13.46	\$	14.87	10.43%	10.43%
*BELL 407 (Civil)	\$	4.63	\$	4.06	-12.21%	12.21%
CH-47 Chinook	\$	31.89	\$	38.25	19.93%	19.93%
CH-53E Super Stalion	\$	40.06	\$	40.03	-0.07%	0.07%
CRH	\$	48.52	\$	40.08	-17.40%	17.40%
Denel Rooivalk	\$	48.28	\$	37.79	-21.73%	21.73%
*Enstrom F-28 (Civil)	\$	1.90	\$	1.79	-5.90%	5.90%
*Eurocopter EC-135	\$	5.81	\$	5.47	-5.90%	5.90%
KUH-1 Surion	\$	18.50	\$	23.59	27.50%	27.50%
MH-60R	\$	34.09	\$	28.58	-16.16%	16.16%
NH-90	\$	38.10	\$	28.53	-25.10%	25.10%
OH-1 Ninja	\$	26.78	\$	21.15	-21.02%	21.02%
OH-58 Kiowa Warrior	\$	6.41	\$	6.23	-2.86%	2.86%
Sikorski S-92	\$	46.03	\$	46.25	0.49%	0.49%
UH-60 Black Hawk	\$	18.72	\$	18.81	0.48%	0.48%
UH-72 Lakota	\$	8.28	\$	11.53	39.38%	39.38%
V-22 Osprey	\$	89.81	\$	56.58	-37.00%	37.00%
Average						15.08%
* Commercial Rotorcraft Systems						
** Normalized to CY2020 Dollars						

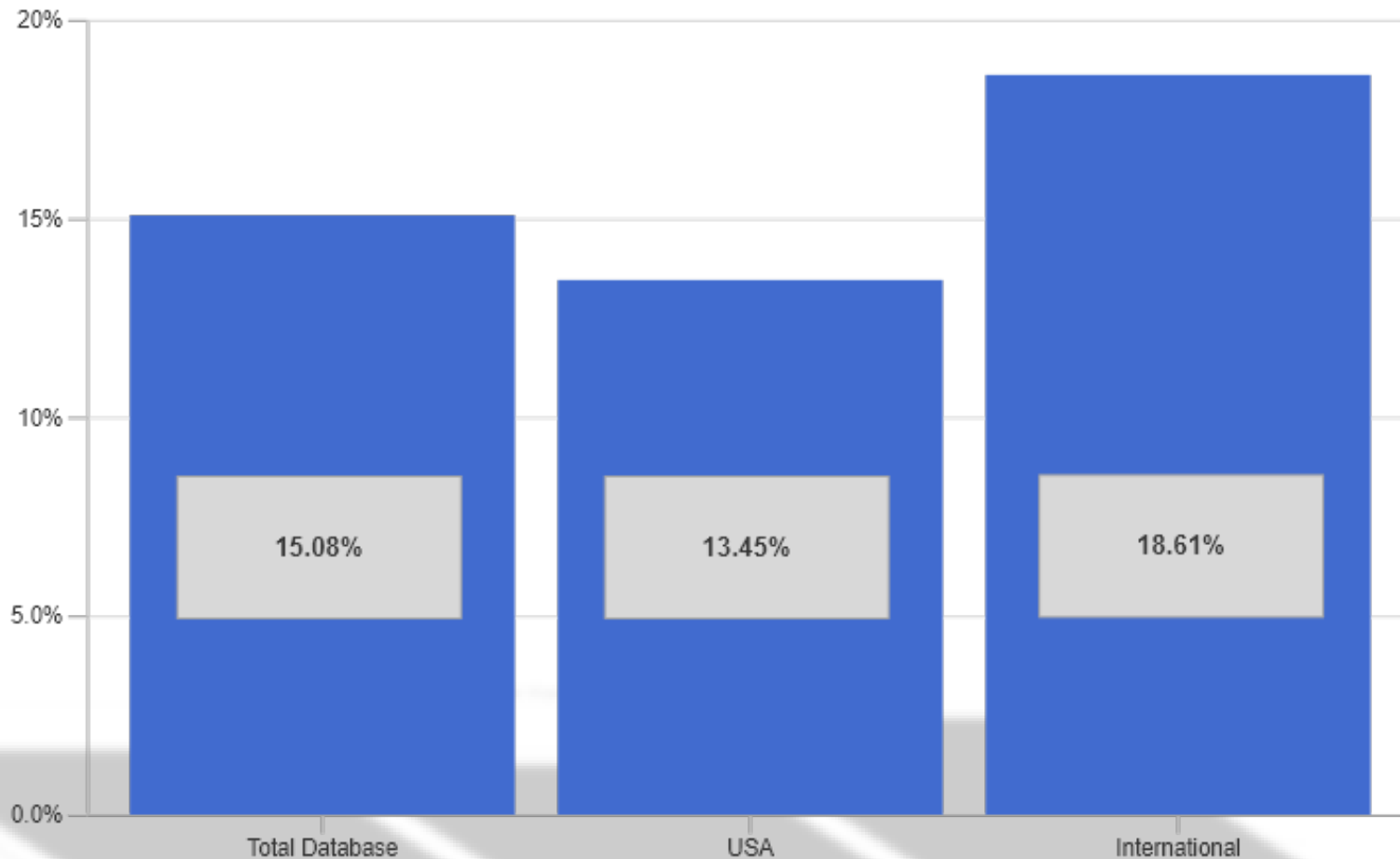
Test of Mean Differences

t-Test: Paired Two Sample for Means		
	<i>Reference Cost (\$M)</i>	<i>Template Cost (\$M)</i>
Mean	27.95	24.58
Variance	460.90	241.22
Observations	19	19
Pearson Correlation	0.941728847	
Hypothesized Mean Difference	0	
df	18	
t Stat	1.705564482	
P(T<=t) one-tail	0.052642722	
t Critical one-tail	1.734063607	
P(T<=t) two-tail	0.105285444	
t Critical two-tail	2.10092204	

There is no statistically significant difference between the means of the two trials.

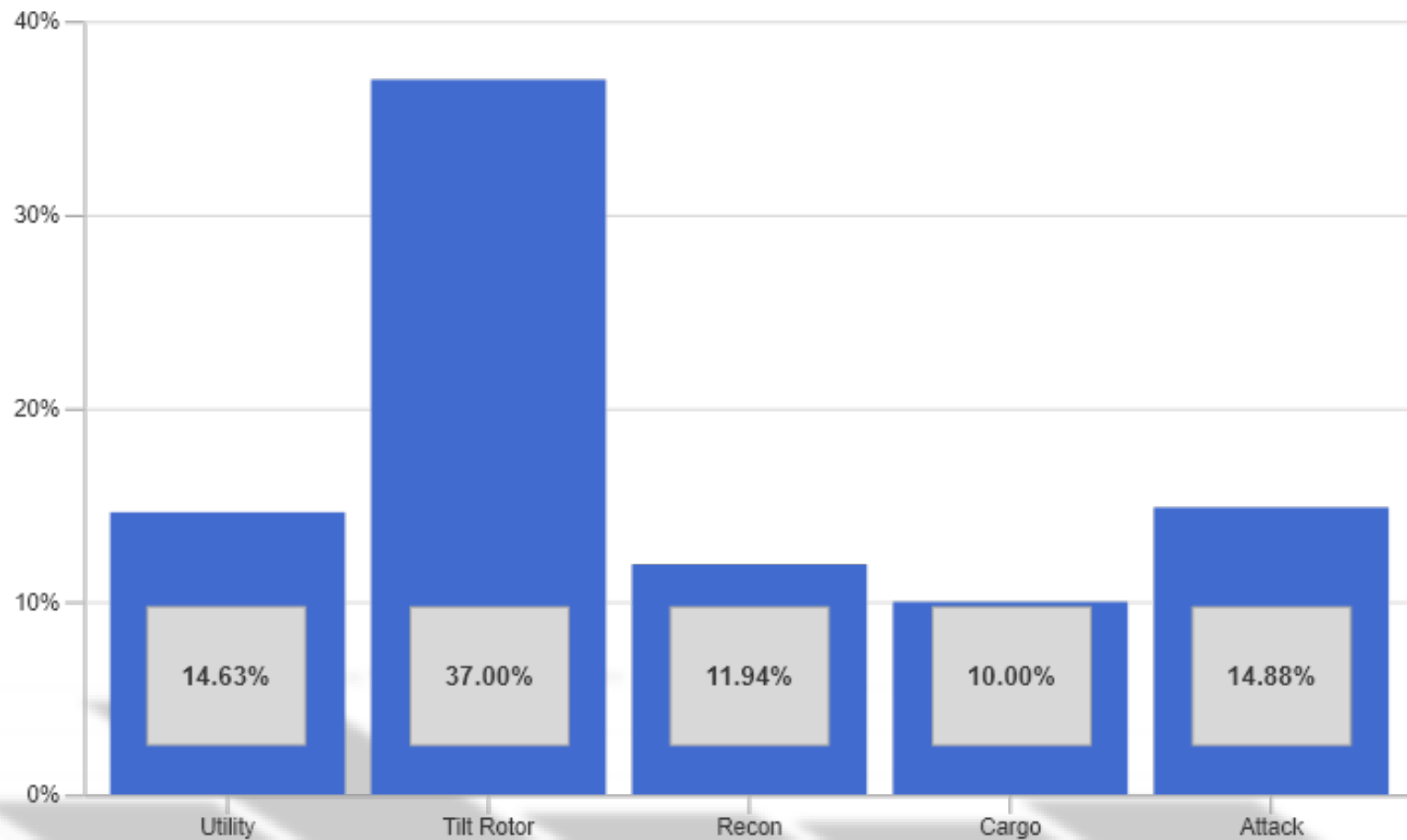
MAPE by Country of Origin

MAPE by Country of Origin



MAPE by Rotorcraft Type

MAPE by Rotorcraft Type

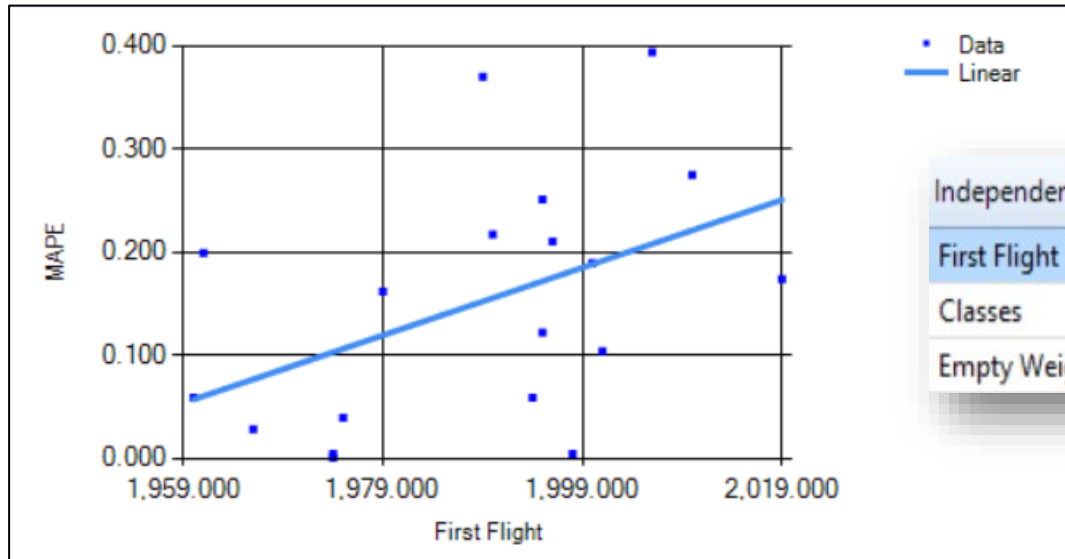


Dependency Finder- All Rotorcrafts

Name	Rotorcraft Class	Empty Weight	First Flight	MAPE
Enstrom F-28	Utility	1,595	1960	5.90%
CH-47 Chinook	Cargo	23,400	1961	19.93%
OH-58 Kiowa Warrior	Recon	3,829	1966	2.86%
UH-60 Black Hawk	Utility	12,500	1974	0.48%
CH-53E Super Stalion	Cargo	33,226	1974	0.07%
AH-64 Apache	Attack	11,387	1975	3.94%
MH-60R	Utility	14,430	1979	16.16%
V-22 Osprey	Tilt Rotor	33,140	1989	37.00%
Denel Rooivalk	Attack	12,632	1990	21.73%
Eurocopter EC-135	Utility	3,208	1994	5.90%
BELL 407	Utility	2,668	1995	12.21%
NH-90	Utility	14,100	1995	25.10%
OH-1 Ninja	Recon	5,401	1996	21.02%
Sikorski S-92	Utility	15,500	1998	0.49%
AH-1Z Viper	Attack	12,300	2000	18.97%
AW-139	Utility	7,984	2001	10.43%
UH-72 Lakota	Utility	3,951	2006	39.38%
KUH-1 Surion	Utility	10,964	2010	27.50%
CRH	Utility	16,000	2019	17.40%

Statistics		
Independent Variable	Dependent Variable	R Value
First Flight	Classes	0.469
Classes	First Flight	0.469
First Flight	MAPE	0.458
MAPE	First Flight	0.458
Classes	MAPE	0.273
MAPE	Classes	0.273
Empty Weight	Classes	0.222
Classes	Empty Weight	0.222
Empty Weight	MAPE	0.132
MAPE	Empty Weight	0.132
First Flight	Empty Weight	0.127
Empty Weight	First Flight	0.127

Curve Finder- All Rotorcrafts



Independent Variable	R^2 Value	Trendline
First Flight	0.210	Linear
Classes	0.074	Linear
Empty Weight	0.017	Linear



Summary

Overall Results

- Templates produce mean absolute percent error (MAPE) of 15.08%
- Accuracy was validated by testing for significance
 - Performed paired student's t-Test of mean difference between actuals and template estimates

Conclusion

- Rotorcraft Templates can accurately estimate historical programs
 - PROVIDES PROOF
- Validates Quality and Reliability of the data behind our models
 - CERs/models can accurately predict Rotorcraft Systems

Next Steps

- Expand approach to other Aircraft Systems
 - Fighter Aircrafts
 - Bomber Aircrafts
 - Mobility Aircrafts
 - Unmanned Air Vehicles
- Expand approach to Development Phase
- Expand approach to other Weapon Systems

Questions?



Contact PRICE®

www.pricesystems.com

1-800-43PRICE

William.Gbelee@pricesystems.com



TrueExplorer



TrueFindings



PRICE® Models



TruePlanner



TrueMapper



TrueBOE



TrueXLS

Search &
extract data
from the PCA
Ecosystem

Manage &
Analyze Data
Sets

Predictive
Models

Integration
Framework

Customer
Data Mapping

Basis-of-
Estimate
Generator

Access PCA
Engine
from Excel

Backup Slides